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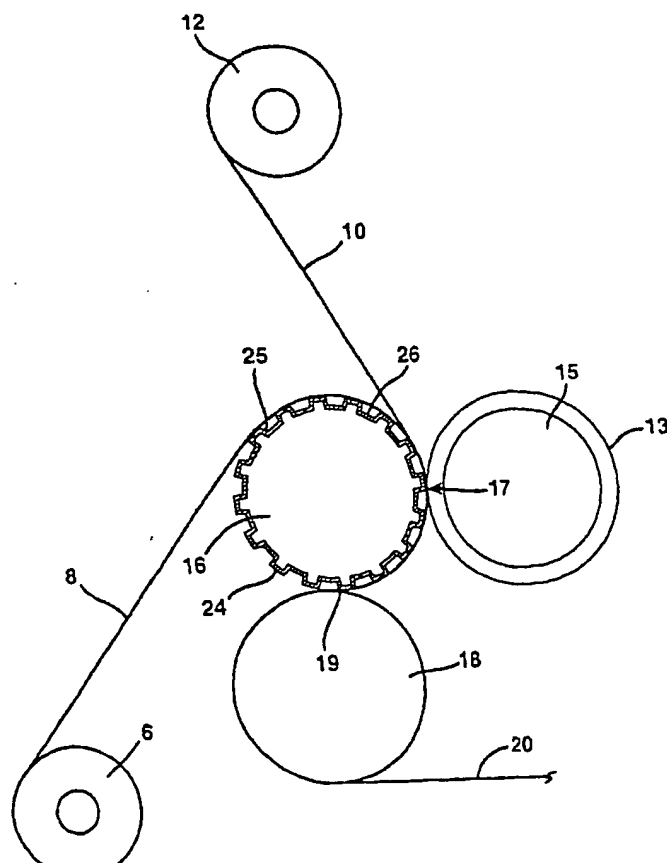
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(54) Title: PROCESS FOR MAKING LAMINATED FILM ARTICLE HAVING INFLATABLE CHAMBERS



(57) Abstract: An inflatable laminated article is prepared by contacting a first film (8) with a second film (10), and heating selected portions of at least one the first and second films to a temperature above a fusion temperature of the first and second films, so that the first and second films are heat sealed to one another. The heat sealing is carried out in a pattern which provides a plurality of inflatable chambers between the first film and the second film. The first and second films are forwarded at a speed of at least "0.6096m/s" (120 feet per minute) while coming into contact with one another. The heating is carried out by contacting the first film with a heated raised surface roller (16) having a release coating thereon.

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